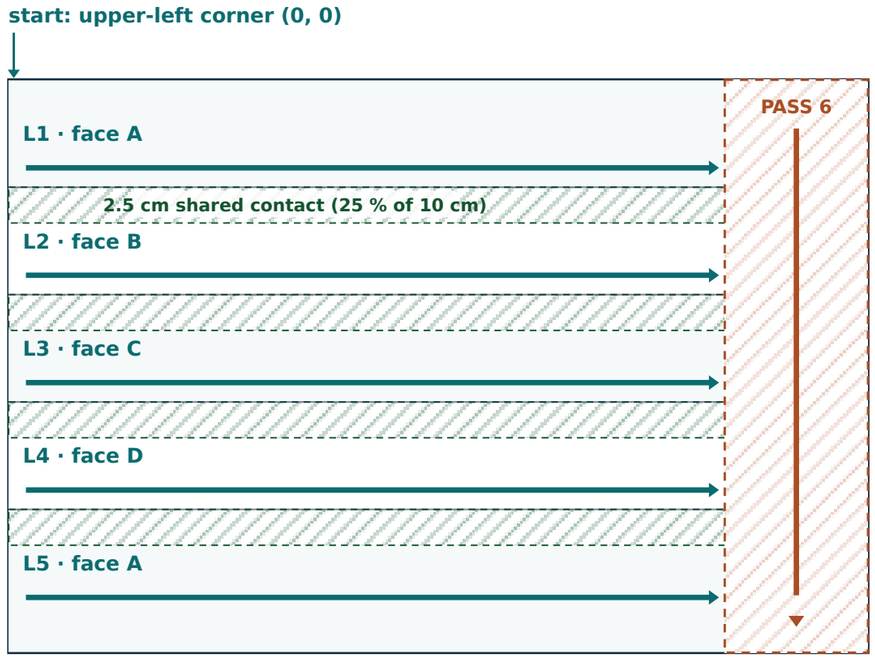
Make the route, the returns and the face changes visible

Illustrative training example for a flat, non-sterile surface. Not a validated SOP.

Figure 3 — Plan the working face, then the lane sequence

Flat training plate 60 × 40 cm; folded contact width 10 cm; 25 % overlap = 2.5 cm shared contact. Illustrative geometry, not a validated SOP.



PASS 6 — final collection pass

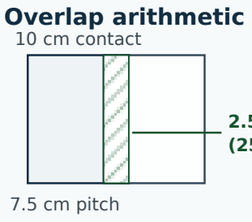
After lane 5: lift the wipe, fit an unused suitable face, carry it through the air to the upper-right corner, then wipe only downward along the right strip (x = 50–60 cm), ending at the lower-right corner. No contact return upwards. One direction only.

Air return between lanes — outside the surface



One representative return. Repeat between every lane; no contact while moving.

Overlap arithmetic — editorial example



Actual contact width 10 cm
Pitch 10 − 2.5 = 7.5 cm
Lane tops y = 0 / 7.5 / 15 / 22.5 / 30 cm; five lanes fill 40 cm.

Reading the plan

- contact, working face down, left to right; lift at the right end
- return through the air, no contact; repeat between every lane
- separate final strip pass, downward only, unused face

Wipe 1 supplies faces A–D for lanes 1–4; a new wipe supplies face A for lane 5 and face B for the strip.

WIPE 1 — four faces from one wipe

face A	face B	face C	face D
lane 1	lane 2	lane 3	lane 4

NEW WIPE

WIPE 2 — fresh wipe

face A	face B
lane 5	final strip

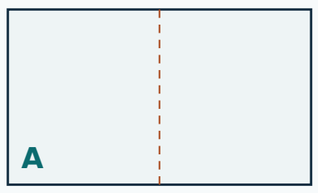
Six fresh faces = minimum two four-face wipes. Change earlier on soil, saturation, damage or loss of wetting; no count proves the surface clean.

Illustrative geometry only: no measured efficacy, no universal overlap, no barrier claim. Manufacturer instructions and the site-approved procedure take precedence.

Figure 3b — Flat → half → quarter: four planned faces A–D

Four layers, not four barriers: folding does not seal, and liquid can wick through layers.

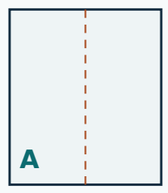
1 Lay the wipe flat outside face A up



flat · 1 layer

Flat sheet in one layer. Fold line along the dashed edge; keep edges aligned.

2 Fold in half 2 layers



half · 2 layers

Half sheet, two layers. Fold in half again: quarter sheet with four layers.

3 Open or reverse the last fold



quarter · 4 layers

Former inner surfaces come to the outside, then refold flat for face C. Only if material and handling allow; otherwise replace the wipe.

4 Turn the pack outside face D



quarter · turned

Turn once for D. Use each face A–D once; never bring a soiled surface back outside.

Face plan for the worked example

WIPE 1 — four faces from one wipe

face A	face B	face C	face D
lane 1	lane 2	lane 3	lane 4

NEW WIPE

WIPE 2 — new wipe

face A	face B
lane 5	final strip

Six fresh faces = minimum two four-face wipes. Change earlier on visible soil, saturation, damage or loss of wetting; no fixed face count proves the surface clean.

Manufacturer instructions and the site-approved procedure take precedence over this illustrative folding and handling pattern.

The four surfaces are not independent sterile barriers; wicking is possible between layers.

Lift at every right end, return through the air, one planned face per lane, final strip downward with an unused face.

Six fresh faces = two four-face wipes; change earlier on soil, saturation, damage or loss of wetting. Manufacturer instructions and the site-approved procedure take