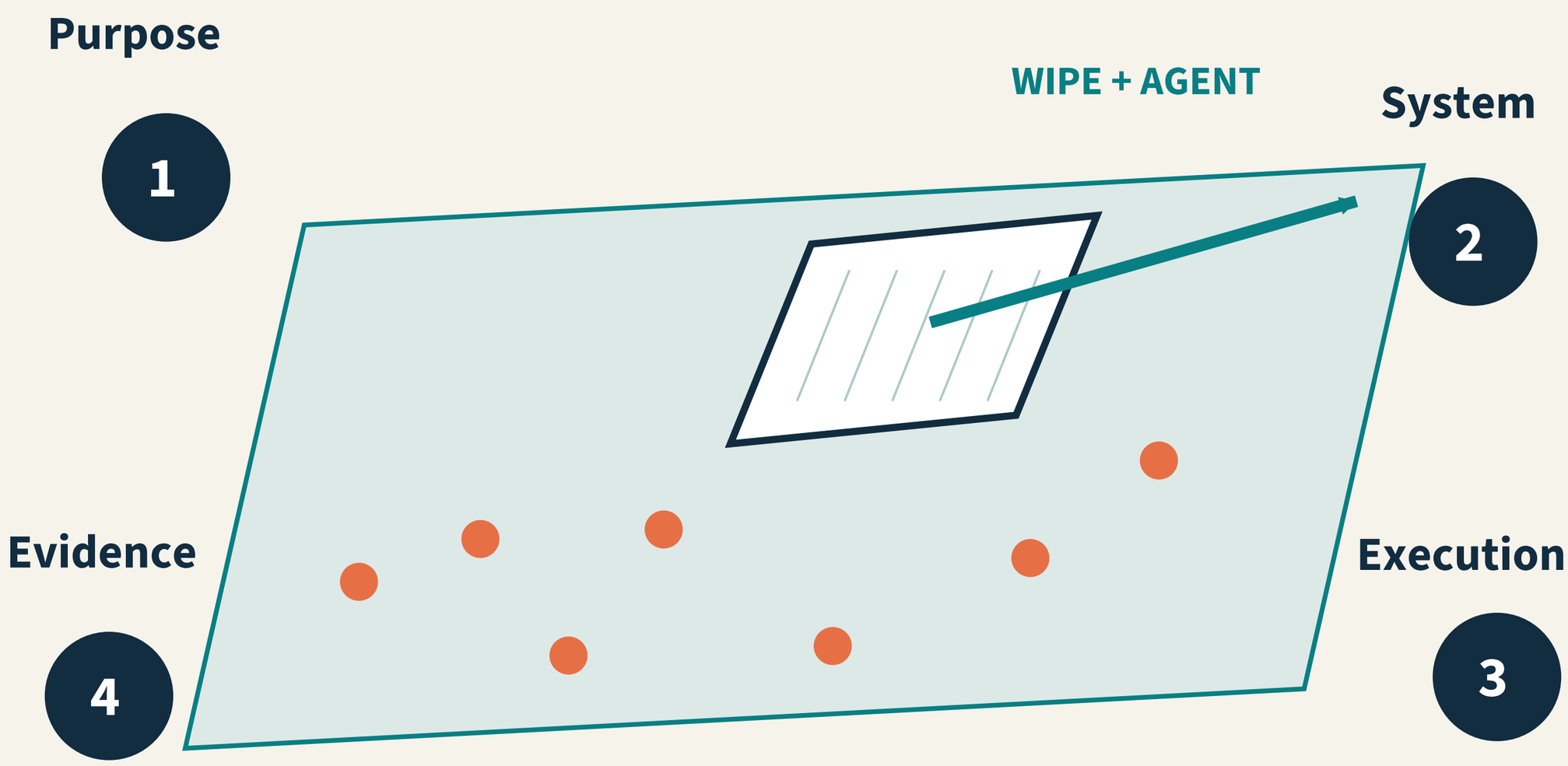
CONTROL THE WHOLE SYSTEM

Define the outcome and control the complete process



A controlled action needs a defined outcome.

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01 Define the task

Name the residue or organism, surface and intended decision. Separate cleaning, disinfection and endotoxin control.

02 Control execution

Follow the qualified path, wetness, timing, feature treatment and wipe-exchange rules. Record departures as observed.

03 Review the evidence

Use suitable methods and controls. Assess residue and transfer where relevant. Investigate failures before disposition.

No universal pressure, overlap, speed, area or face count.

Sources: Whitepaper [1,2,6,12,24]. Illustrations are schematic.